



(5) 250-2B X 1.25 LG SOC NO CAP SCR
ALTER AS SHOWN

ALTER	5	SCREW, 30C HD CAP	.250-.28 X 1.25 LG	STEEL
	4	WASHER, PLAIN	.750 SC	STEEL
	3	SCREW, HEX HD	.750-.16 X 2.25 LG	STEEL
	2	PLATE		SEE ITEM
	1	WELDMENT		SEE ITEM
ITEM NO	DESCRIPTION	CODE	PLATE OR IDENTIFYING NO	MATERIAL OR NOTES
PC-000	PC-000	PC-000		

1-9 PART IDENTIFICATION ITEM NUMBERS ARE EXPRESSED AS CASH NUMBERS OF THIS SHEET
DRAWING, EXCEPT WHERE A NUMBER APPEARS IN THE PART OR IDENTIFYING NUMBER COLUMN.

NOTES: DRAWING, EXCEPT WHERE A NUMBER APPEARS IN THE ROW OR IDENTIFYING NUMBER COLUMN

2. NAME AS SPECIFIED IN LOCATION SHOWN
WITH HB-316 HIGH FIGURES THE FOLLOWING
AS THE NAME "ALLISON" FOLLOWED BY THE
TOOL NUMBER AND LAST CHANGE LETTER
AS VENDOR NAME OR TRADEMARK

~~2~~ ⁴ FINISH ON ALL SURFACES U.S.

3 BLACK OXIDE ITEM 3 PER AMS2485

* BRIGHT NICKEL PLATE ITEMS 1, 2 AND 4
PER MIL-STO-808. FINISH NO. D102
(REF QP-N-290, TYPE II, BRIGHT FINISH)
PRIOR TO 4331, DIMENSION SHALL BE
MET AFTER PLATING. PLATING THICKNESS
TO BE .000065-.001 COPPER AND
.00006-.001 NICKEL